

Auto Loader & Unloader to Linking with Heller Convection Reflow Oven

# 自動支架收放料機



- Applicable products : Suitable for various lead frames / substrates.

適用產品：適用於多種尺寸之支架/基板。

- Equipment introduction :

設備介紹：

- The loader & unloader have standard adjustment procedures to match the changes in the size of the carrier and the material.

入料區及出料區有標準調整程序，以符合載具與材料的大小。

- The machine is able to support specific sizes materials and carrier.

機台可以支援各種具體尺寸的材料和載具。

- Conversion time : Through the correct setting on the HMI, the loader and unloader could be adjusted automatically, the machine model change over time was less than 5 minutes.

轉換時間：透過HMI之設定入料及出料的change kit可以在5分鐘內自動調整完成。

- The function of material quantity check within the loading & unloading period.

入出料期間具備材料數量檢查功能。

- The loader has the leading track and quarter-feeding mechanism to load material onto the reflow mesh sequentially.

送料機有前導軌道和四分料機構可將材料依序送入迴焊爐的載帶上。

- The unloading equipped the guiding function and four-to-one mechanism to collect material and feed them into the carrier.

出料機有導向功能和四對一收料機構可將材料收集後放入載具內。

- The controller of loader : PLC and IPC, the controller of unloader : PLC

入料機控制器 : PLC和IPC, 出料機控制器 : PLC。

- ESD function.

防靜電功能。



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